DECLARATION AND POWER OF ATTORNEY

As a below named inventor, I hereby declare that:

My residence, post office address, and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

	DIRECT CA	VITY GATE GOLE	BALL INJECTION	MOLD		
the specification	of which					
[X] is attache	d hereto					
OR						
[] was filed on as United States Application Number or PCT International Application Number and was amended on (if applicable).						
I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.						
I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56.						
patent or invento country other tha box, any foreign	r's certificate, or 3 n the United State application for pat	efits under 35 U.S.C. 1 65(a) of any PCT inte s of America, listed be tents or inventor's cert he application on whice	rnational application velow and have also ide ificate, or of any PCT	which designat entified below,	ed at least one by checking the	
Prior Fore		~	Foreign Filing Date	Priority	Certified Copy	

Prior Foreign	Country	Foreign Filing Date	Priority	Certified Copy
Application Number(s)		(MM/DD/YYYY)	Not Claimed	Attached?
		-		

I hereby claim the benefit under 35 U.S.C. 119(e) of any United States provisional application(s) listed below.

Application Number(s)	Filing Date (MM/DD/YYYY)

I hereby claim the benefit under 35 U.S.C. 120 of any United States application(s), or 365(c) of any PCT international application designating the United States of America, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International

COLOR PRINCIPAL

application in the manner provided by the first paragraph of 35 U.S.C. 112, I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application.

U.S. Parent Application or	Parent Filing Date	Parent Patent Number	
PCT Parent Number	(MM/DD/YYYY)	(if applicable)	

POWER OF ATTORNEY

As a named inventor, I hereby appoint the following registered practitioner(s) to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:

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Thereby declare that all statements made herein of my own knowledge are true and that all statements made in information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 18 U.S.C. 1001 and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Name of Sole or First Inventor: Gerald A. LAVALLEE

Inventor's Signature Levelle Farlle

18 December 2000

Date

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